

Цилиндрические швейные машины серий LCW8, LCW28

Технические характеристики

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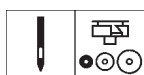
LCW series

High speed, Cylinder bed, Vertical axis hook, Compound feed and walking foot, Lockstitch machines



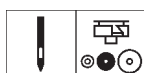
LCW-8BL

Variety



LCW-8B

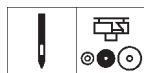
Single needle, standard hook, reverse stitch



LCW-8BL

Single needle, large hook, reverse stitch

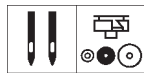
* Synchronized binding machine available (LCW-8BLV)



LCW-8BL-1

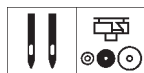
Single needle, large hook, reverse stitch

* Synchronized binding machine available (LCW-8BLV-1)



LCW-28BL

Two needle, large hook, reverse stitch



LCW-28BL-20

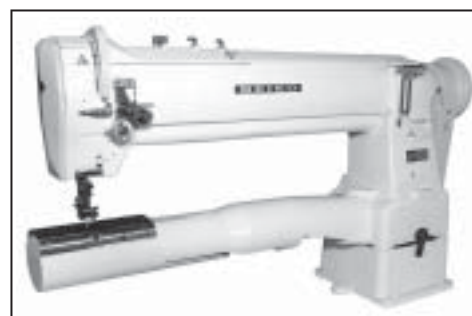
20 inch long arm, two needle, large hook, reverse stitch



LCW-28BL



Synchronized binding machine



LCW-28BL-20

Applications

- For sewing medium to heavy weight fabrics, leather, synthetics, canvas and various coated and laminated materials.
- Suitable for sewing tubular and curved work such as shoes boots, bags and handbags.



Features

- Semi-automatic lubrication system.
- Vertical axis hook.
- Safety clutch prevents the hook from being damaged.
- Reverse stitching.
- Special designed cylinder edge for the special stitching on uneven materials. (-8BL-1, -8BLV-1)
- Synchronized binder available (except LCW-28BL)



LCW-8BL-1

Specifications (LCW-□)

Variety		8B	8BL	8BL-1	28BL	28BL-20
Number of needle		Single needle			Two needle	
Max. sewing speed		2,500(s.p.m.)	2,000(s.p.m.)			1,500(s.p.m.)
Max. stitch length		13/64" (5 mm)	1/4" (6.2 mm)			
Clearance under presser foot	by pedal	35/64" (14 mm)				
	by hand	21/64" (8.5 mm)				
Needle bar stroke		1-5/16" (33.2 mm)				
Needle(standard)		DPx17 (#22) , 135x17 (#140)				
Thread		#8 (standard)				
Hook		Vertical axis hook				
Amount of lift of walking foot		7/64"-7/32" (2.7 - 5.5 mm) standard 1/8" (standard 3.2 mm)				
Thread take up lever		Slide type				
Lubrication		Semi-automatic lubrication				
Cylinder size		2-9/16"(65 mm) dia.	3-1/32"(77 mm) dia.		3-7/64"(79 mm) dia.	
Working space		10-5/32"x 4-21/64" (258 x 110 mm)				20"x 4-21/64" (508 x 110 mm)
Motor		Clutch motor				
Net weight(Head only)		33Kg				50Kg

Optional parts and attachments at extra charge

Variety	Parts name & No.				
	Finger guard	Finger guard (1/8"-1/4")	Finger guard (5/16"-3/8")	Finger guard (1/2")	Belt cover
8B	10937	—	—	—	13423C
8BL	10937	—	—	—	13423C
8BL-1	10937	—	—	—	13423C
28BL	—	10937-01	10937-02	10937-04	13423C
28BL-20	—	10937-01	10937-02	10937-04	13423C

Needle gauge size (Two needle)

1/8"(3.2mm), 1/4"(6.4mm), 5/16"(7.9mm)
3/8"(9.5mm), 1/2"(12.7mm)
standard 1/4"(6.4mm)

NOTE

- (1) Speed depends on threads, materials and type of operation
(2) Specifications subject to change without notice



LCW single needle series

High speed, Cylinder bed, Large Vertical axis hook, Compound feed
Compound feed and walking foot, Reverse stitch, Lockstitch machines



LCW-8BL

Variety

LCW-8BL

LCW-8BL-TA

For thick thread

LCW-8BL-1

Small sized cylinder edge

LCW-8BL-1-TA

Small sized cylinder edge, for thick thread

LCW-8BLV

Synchronized binding

LCW-8BLV-1

Synchronized binding, small sized cylinder edge



Synchronized binding machine

Applications

- For sewing medium to heavy weight fabrics, leather, synthetics, canvas and various coated and laminated materials.
- Suitable for sewing tubular and curved work such as shoes, boots, bags and handbags.



LCW single needle series

Features (LCW-□)

- Semi-automatic lubrication system.
- Large vertical axis hook.
- Safety clutch prevents the hook from being damaged.
- Reverse stitching by stitch adjusting lever.
- Special designed cylinder edge for the special stitching on uneven materials. (8BL-1, 8BL-1-TA, 8BLV-1)
- Synchronized binder available (8BLV, 8BLV-1)



LCW-8BL-1

Specifications (LCW-□)

Variety		8BL	8BL-1	8BLV	8BLV-1	8BL-TA	8BL-1-TA
Number of needle		Single needle					
Max. sewing speed		2,000 s.p.m.				1,800 s.p.m.	
Max. stitch length		1/4" (6.2 mm)					
Clearance under presser foot	by pedal	35/64" (14 mm)					
	by hand	21/64" (8.5 mm)					
Needle bar stroke		1-5/16" (33.2 mm)					
Needle(standard)		DPx17 (#22) , 135x17 (#140)				DPx17 (#25) , 135x17 (#200)	
Thread		#8 (standard)				#0 (Upper & Lower thread)	
Hook		Large vertical axis hook (2.0times)					
Amount of lift of walking foot		7/64"-7/32" (2.7 - 5.5 mm) standard 1/8" (standard 3.2 mm)					
Thread take up lever		Slide type					
Lubrication		Semi-automatic lubrication type					
Cylinder size		3-1/32"(77 mm) dia.					
Working space		10-5/32"x 4-21/64" (258 x 110 mm)					
Motor		Clutch motor					
Net weight(Head only)		33Kg				34Kg	

NOTE: (1) Speed depends on threads, materials and type of operation

(2) Specifications subject to change without notice



LSW single needle series (special purpose)

High speed, Large vertical axis hook, Compound feed and walking foot, Lockstitch machines



LSW-8LVMF

Variety



LSW-8LVMF

Vertical edge trimming (front), synchronized binder(*)



LSW-8BLVMF

Vertical edge trimming (front), reverse stitch, synchronized binder(*)



LSW-8BLM

Vertical edge trimming(right), reverse stitch

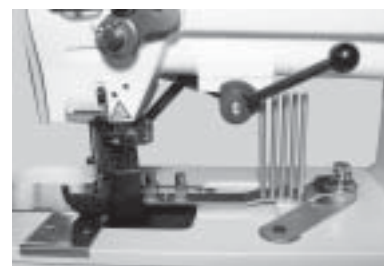


LSW-8LVMF

(*)Available various special binder at extra charge

Applications

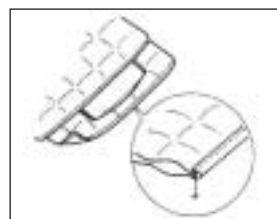
- For sewing medium to heavy weight fabrics, leather, vinyl, synthetics and laminated and coated materials
- Designed for operation such as tape binding, edge trimming for quilt, cushion, cover and automobile-interior.



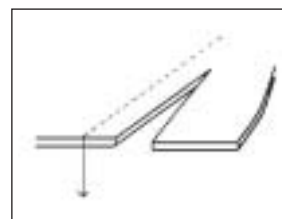
* 8LVMF Bedding, cover, carpet.

* 8BLVMF Bedding, cover, carpet.

* 8BLM Heavy weight materials, automobile-interior and exterior decorations with trimming works.



LSW-8BLVMF



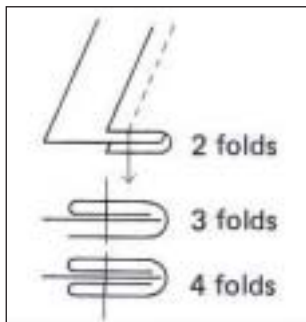
LSW-8BLM

LSW single needle series (special purpose)

Features

- Seaming, tape binding and trimming can be performed by one operation.
- Large vertical axis hook. (Automatic hook lubrication)
- Safety clutch prevents the hook from being damaged.
- Reverse stitching.

Special binder can be supplied upon your request.

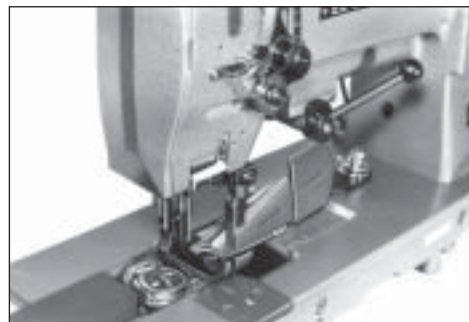


Sewing and Trimming can be performed by one operation



Suit for sewing and trimming simultaneous for leather, vinyl, heavy materials, automobile-interior, exterior decorations.

Trimming(front). Taping can be performed by one operation.



Suit for trimming and taping simultaneous for bedding, cover, cushion and carpet, etc. Trimming can be made in front of needle.

Specifications (LSW-□)

Variety		8LVMF	8BLVMF	8BLM
Number of needle		Single needle		
Max. sewing speed		2,500(s.p.m.)		
Max. stitch length		11/32" (9 mm)	1/4" (6.2 mm)	
Clearance under presser foot	by knee	15/32" (12 mm)		
	by hand	21/64" (8.5 mm)		
Needle bar stroke		1-5/16" (33.2 mm)		
Needle(standard)		MTx190 (#19) , 190R (#120)		DPx17 (#22) , 135x17 (#140)
Thread		#30 (standard)		#8 (standard)
Hook		Large vertical axis hook (2.0 times)		
Amount of lift of walking foot		1/8"-15/64" standard 5/32" (3 - 6 mm) (standard 4 mm)		
Standard binder spec (extra charge)		4-Fold Tape width 2-3/8"(60 mm)		—
Distance between seam and cutting edge		6 - 18 mm (standard 14 mm) 15/64"- 45/64" (standard 35/64")		4 , 5 , 6.5 , 8 , 10 mm (standard 8 mm) 5/16" ~ 25/64" (standard 5/16")
Thread take up lever		Slide type		
Lubrication		Semi-automatic type		
Bed size		20-25/64"x 7" (518 x 177 mm)		
Working space		10-5/32"x 3-35/64" (258 x 90 mm)		
Motor		Clutch motor		
Net weight(Head only)		34Kg		

NOTE (1) Speed depends on threads, materials and type of operation (2) Specifications subject to change without notice



LSW two needle series (special purpose)

High speed, Large vertical axis hook, Compound feed and walking foot, Lockstitch machine



LSW-28BLK

Variety



LSW-28BLK

Compound feed and walking foot, reverse stitch and disengageable



LSW-28BLK

Applications

- For sewing medium to heavy materials such as leather, coats, jackets and jeans which require decorative or functional angular stitching.



LSW two needle series (special purpose)

Features

- Semi-automatic lubrication system.
- Large vertical axis hook (2.0 times).
- Automatic hook lubrication.
- Safety clutch prevents the hook from being damaged.
- Reverse stitching.
- Easy to operation of disengageable right and left needle bars by use of finger touch lever.

Specifications (LSW-□)

Variety	28BLK	
Number of needle	Two needle	
Max. sewing speed	2,400(s.p.m.)	
Max. stitch length	1/4" (6.5 mm)	
Clearance under presser foot	by knee	33/64" (13 mm)
	by hand	21/64" (8.5 mm)
Needle bar stroke	1-9/32" (32.6 mm)	
Needle(standard)	DPx17 (#22) , 135x17 (#140)	
Thread	#8 (standard)	
Hook	Large vertical axis hook (2.0 times)	
Amount of lift of walking foot	1/8"-15/64" standard 5/32" (3 - 6 mm) (standard 4 mm)	
Thread take up lever	Slide type	
Lubrication	Semi-automatic lubrication	
Bed size	20-25/64"x 7" (518 x 177 mm)	
Working space	10-5/32"x 4-21/64" (258 x 110 mm)	
Motor	Clutch motor	
Net weight(Head only)	35Kg	

NOTE

- (1) Speed depends on threads, materials and type of operation
(2) Specifications subject to change without notice

Needle gauge list

Variety	Needle gauge size
28BLK	1/8"(3.2 mm), 3/16"(4.8 mm), 1/4"(6.4 mm), 5/16"(7.9mm), 3/8"(9.5mm), 7/16"(11.1mm) 1/2"(12.7mm), 9/16"(14.3mm), 5/8"(15.9mm), 3/4"(19.1mm), 7/8"(22.2mm), 1"(25.4mm) standard : 1/4"(6.4 mm)



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